




ENVIRONMENTAL PRODUCT DECLARATION

Independent verification of the declaration and
data in compliance with ISO 14025: 2006

LEDVANCE HQL LED FILAMENT VALUE



Reference product: HQL LED FIL V 3000LM 20W 840 E27

Registration number	LEDV-00057-V01.01-EN	Drafting rules	PEP-PCR-ED4-EN-2021 09 06
Verifier accreditation number	VH08	Supplemented by	PSR-0014-ED2.0-EN-2023 07 13
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EPD prepared by	LEDVANCE GmbH		
Independent verification of the declaration and data in compliance with ISO 14025: 2006			
Internal		External	X
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEP are compliant with XP C08-100-1:2016 or EN 50693:2019			
The elements of the present PEP cannot be compared with elements from another program.			
Document in compliance with ISO 14025: 2006 « Environmental labels and declarations. Type III environmental declarations»			

1. General information

1.1 Company information

Further technical information can be obtained by contacting:

- LEDVANCE GmbH, Parkring 1-5, 85748 Garching, Germany
- or on the website www.ledvance.com
- or by E-Mail LCA@ledvance.com.

1.2 Reference product information

The name of the product under study is "HQL LED FIL V 3000LM 20W 840 E27" with the following product description:

Product benefits

- Same design as traditional HQL lamps with frosted, ellipsoid full glass bulb
- Full use of reflector of existing luminaire thanks to 360-degree beam angle
- Saves up to 78 % energy when used as replacement for mercury vapor lamps (HQL)
- Instant 100 % light, no warm-up time

Areas of application

- Streets
- Area lighting
- Pedestrian zones
- Parks
- Outdoor applications only in suitable luminaires

Product Features

- Replacement for HQL: Suitable for operation with conventional control gear (CCG) for HQL or 230 V mains
- Replacement for other HID: Suitable for operation with line voltage without control gear
- Power factor: 0.9
- Type of protection: IP65
- Surge protection: up to 2 kV (L-N)

Safety Advice

- Not suitable for operation with ignitors.
- Operation on the capacitor can lead to a reduction of the power factor of the system.
- When installed horizontally, the t_c point of the lamp is located on the top side of the lamp.
- Use in tight luminaires and luminaires with tight reflectors not recommended.
- Only suitable for temperatures of up to 50 °C inside of the luminaire. Use in tight luminaires and luminaires with tight reflectors not recommended.
- All electrical connections must be made by a qualified person.

Reference Service Life

LEDVANCE declares for the product the following service lifetimes:

- Lifespan L70/B50 at 25 °C: 25,000 h

The key information about the product is summarized in the following table.

Table 1: Key technological data

Information	
Type of Product	HQL LED FILAMENT VALUE
Short Text Product	HQL LED FIL V 3000LM 20W 840 E27
Operating mode	CCG, AC Mains
Colour temperature	4000 K
Nominal wattage	20 W
Luminous flux	3,000 lm
Colour rendering index Ra	80
Type of protection	IP65
Nominal voltage	220...240 V
Nominal lifetime (L70/B50)	25,000 h
Length	151 mm
Diameter (max. Diameter)	75 mm (75 mm)
Type of Sensor	N/A
Main Area of Application	Outdoor
Energy Efficiency Class	D

Based on the assigned lifetime according to EN 15193-1:2017 for indoor applications and EN 13201-5:2016 for outdoor applications:

Table 2: Calculated operation lifetime in years per type of building

Type of building	Annual operating hours by default [h]	Operational lifetime [years]
Outdoor – Zone, Open space	4,000	6.25

Following the requirements of the PSR, the operational lifetime of the product of study is 6.25 years.

1.3 Overview

The general information used for the EPD are listed below:

Table 3: Basic EPD information

Information	
Functional unit	Provide lighting that delivers an outgoing artificial luminous flux of 1,000 lumens during a reference lifetime of 35,000 hours
Reference flow / declared unit*	0.467 product(s)
Life cycle stages covered (according to EN15804+A2)	Cradle-to-grave and Module D
Product category according to PSR	Luminaires (LED LAMP harmonized with PSR0014)
Product family name (if family EPD)	HQL LED FILAMENT VALUE

* The reference flow is calculated as:

$$\frac{1,000 \text{ lm}}{\text{Outgoing Luminous Flux of the Analyzed Product (lm)}} \times \frac{35,000 \text{ h}}{\text{Declared Product Lifetime of the Analyzed Product (h)}}$$

Consequently, the reference flow of the following products corresponds to:

$$\frac{1,000}{3,000} \times \frac{35,000}{25,000} = 0.467$$

1.4 Homogeneous environmental family

The reference product represents the HQL LED FILAMENT VALUE family, which differs in terms of power (W), useful output flux (lm), colour temperature, weight, and dimensions (length).

The range of variations for the products in the same family are the following:

Table 4: Range of variation for homogeneous environmental family

Criteria	Unit	Value for the reference product	Minimum value in product range	Maximum value in product range
Electrical Power	W	20	13	60
Useful Output Flux	lm	3,000	1,800	9,000
Colour Temperature	K	4,000	2,700	4,000
Weight (Product)	kg	0.085	0.085	0.278
Length	mm	151	151	260

The present PEP declaration is valid for all the products in the described homogenous environmental family. The spreadsheet provided in paragraph 5 of this document shall be used by the PEP user to extrapolate the impact of the other products from the HQL LED FILAMENT VALUE Family, based on the technical parameters of the considered product, as requested by the PSR.

2 Constituent materials

2.1 Overview

Table 5: Product composition

Information	Weight [kg]	Share [%]
Total weight	0.163	100
Product	0.085	51.9
Packaging	0.079	48.1

2.2 Product

Table 6: Material composition - product

Information	Weight [kg]	Sum of weight [kg]	Share [%]
TOTAL		0.085	100
Plastics		0.010	12.0
- Silicone glue	0.008		9.5
- Silicone Rubber	0.002		1.9
- Other	<0.001		<0.7
Metal		0.002	2.8
- Aluminium	0.002		2.8
Others		0.073	85.2
- Glass	0.056		65.7
- Electronics	0.017		19.5
- Internal & External Wires	<0.001		<0.1

2.3 Packaging

Table 7: Material composition - packaging

Information	Weight [kg]	Share [%]
TOTAL	0.079	100
Paper/cardboard	0.079	100

Packaging of raw materials and components is considered as an average quantity of 5 % in mass of the product according to /PSR-0014-ED2.0-EN-2023 07 13/. This additional packaging is not considered in Table 7 as it is an additional assumption.

3 Information on life cycle stages



3.1 Manufacturing

The manufacturer sources all parts from international suppliers. Within the manufacturing site in China, the product is assembled using energy and auxiliaries, if needed. Afterwards the product is packed in packaging materials and distributed to the client.

The production site has a certified Environmental management system according to ISO 14001:2015.



3.2 Distribution

The main market for the product is Europe. For this reason, an intercontinental transport following PEP-PCR-ed4-EN-2021 09 06 is considered in the model:

- Ship: 19,000 km
- Truck: 1,000 km

The background assumptions for transportation are listed below.

Table 8: Background information distribution

Information	Unit	Truck	Ship
Fuel type	-	Diesel	Heavy fuel oil
Fuel consumption	l/(kg*km)	2.80E-03	2.30E-04
Total distance	km	1,000	19,000
Capacity utilisation (including empty runs)	%	85	48
Bulk density of transported products	kg/m3	n.a.	n.a.
Volume capacity utilisation factor	-	n.a.	n.a.



3.3 Installation

No energy or material input is required. During installation, the product is unpacked. The packaging materials is treated by applying default values following PSR-0014-ED2.0-EN-2023 07 13.

Table 9: End of life data for packaging in Europe

Treatment scenario	Metal	Paper & Cardboard	Wood	Plastics
Incineration without energy recovery	0 %	0 %	0 %	0 %
Incineration with energy recovery	2 %	9 %	31 %	37 %
Landfill	21 %	9 %	38 %	23 %
Recycling rate	77 %	82 %	31 %	41 %



3.4 Use stage

The product has no direct emissions (B1) and is designed so that no maintenance is required (B2) or parts need to be replaced (B4). Furthermore, no standard repairs (B3) or refurbishments (B5) are foreseen. The use of the product does consume electricity (B6), but no water (B7).

The main market for the product is Europe. Therefore, the European average grid mix has been used. The reference product does not have any light management function, hence the total energy consumption in B6 is calculated with an energy saving coefficient of 1 according to /PSR-0014-ED2.0-EN-2023 07 13/.



3.5 End of life

The product falls under the Waste from Electrical and Electronic Equipment (WEEE) directive 2012/19/EU and its main market is Europe. Therefore, European statistics on the treatment of lighting equipment as subcategory of WEEE from 2018 has been used. The EoL scenario displays a European average and is the following:

- Incineration without energy recovery: 6.5%
- Incineration with energy recovery: 7.6%
- Landfilling: 6.5%
- Recycling: 79.4%



3.6 Benefits and loads beyond the system boundaries stage

The incineration with energy recovery and recycling of the product (incl. packaging) generates environmental benefits by avoiding the production of primary materials or energy. The amount and type of material flows used for the calculation of benefits are listed in Table 10.

Table 10: Material flows for Benefits and loads beyond the system boundaries

Information	Unit	Value
Total weight going into re-use	kg/functional unit	0
Total weight going into recycling	kg/functional unit	0.031
- Share of metals	%	2.8
- Share of plastics	%	12.0
- Share of others	%	85.2
Total weight going into incineration with energy recovery	kg/functional unit	0.040
- Share of paper	%	92.4
- Share of others	%	7.6

4 Environmental impacts

4.1 Introduction

The following table summarizes the key information for the calculation of the environmental impacts:

Table 11: Basic information LCA model

Information	Value
Used LCA software	Sphera Solutions, Inc.©, LCA for experts 10
Used LCI database	Sphera Professional 2025.1 + Electronics Extension 2025.1
PCR version	PEP-PCR-ED4-EN-2021 09 06
PSR version	PEP-PSR-0014-ED2.0-EN-2023 07 13
Functional unit	Provide lighting that delivers an outgoing artificial luminous flux of 1,000 lumens during a reference lifetime of 35,000 hours

4.2 Results per functional unit

The following results of the environmental declaration have been developed by considering an outgoing artificial luminous flux of 1,000 lumens over a reference lifetime of 35,000 hours. The results refer to the core environmental impact indicators and indicators describing resource use, waste categories, and output flows according to EN 15804:2012+A2:2019.

Table 12: Results for core environmental impact indicators per functional unit

	Total (excl. D)	Raw materials & parts		Manufac- turing	Distribu- tion	Install- ation	Use	End of life			Benefits and loads beyond the system boundaries
		A1	A2	A3	A4	A5	B6	C2	C3	C4	D
GWP - total [kg CO ₂ eq.]	7.58E+01	1.02E+00	3.17E-03	-6.24E-03	2.10E-02	2.96E-02	7.47E+01	2.89E-03	1.85E-02	2.20E-03	-4.27E-02
GWP - fossil [kg CO ₂ eq.]	7.48E+01	1.02E+00	3.16E-03	4.73E-02	2.10E-02	1.81E-02	7.37E+01	2.88E-03	1.85E-02	2.21E-03	-8.72E-02
GWP - biogenic [kg CO ₂ eq.]	7.14E-01	-1.09E-03	-2.04E-05	-5.39E-02	-2.02E-05	1.14E-02	7.58E-01	-1.86E-05	1.69E-05	-1.05E-05	4.47E-02
GWP - luluc [kg CO ₂ eq.]	2.44E-01	6.81E-04	3.30E-05	3.06E-04	5.85E-05	6.54E-05	2.43E-01	3.01E-05	4.30E-06	1.55E-06	-2.70E-04
ODP [kg CFC-11 eq.]	1.69E-09	1.02E-11	5.32E-16	1.74E-13	2.40E-15	4.78E-14	1.68E-09	4.85E-16	3.34E-14	1.77E-15	-1.25E-12
AP [Mole of H ⁺ eq.]	1.69E-01	6.75E-03	5.77E-06	1.52E-04	3.46E-04	4.74E-05	1.61E-01	5.26E-06	1.03E-05	3.91E-06	-2.26E-03
EP - freshwater [kg P eq.]	1.61E-04	2.27E-06	8.64E-09	6.87E-07	1.91E-08	4.07E-07	1.58E-04	7.88E-09	7.58E-09	1.05E-09	-5.55E-07
EP - marine [kg N eq.]	3.97E-02	7.63E-04	2.45E-06	6.60E-05	1.24E-04	2.53E-05	3.87E-02	2.23E-06	3.69E-06	1.30E-06	-1.20E-04
EP - terrestrial [Mole of N eq.]	4.45E-01	8.53E-03	2.61E-05	6.21E-04	1.36E-03	2.14E-04	4.34E-01	2.38E-05	4.57E-05	1.48E-05	-1.24E-03
POCP [kg NMVOC eq.]	9.90E-02	2.37E-03	5.18E-06	1.33E-04	3.42E-04	3.91E-05	9.61E-02	4.72E-06	9.75E-06	3.63E-06	-4.12E-04
ADPE [kg Sb eq.]	5.62E-05	4.09E-05	2.13E-10	1.87E-08	7.62E-10	1.25E-08	1.53E-05	1.94E-10	3.14E-10	2.52E-11	-2.28E-05
ADPF [MJ]	1.52E+03	1.61E+01	4.11E-02	6.02E-01	2.53E-01	2.44E-01	1.50E+03	3.75E-02	8.08E-02	6.38E-03	-1.14E+00
WDP [m ³ world equiv.]	1.88E+01	2.66E-01	1.47E-05	7.73E-03	5.45E-05	2.44E-03	1.85E+01	1.34E-05	2.95E-03	4.46E-04	-2.18E-02

Table 13: Results for indicators describing resource use, waste categories, and output flows per functional unit

Indicator	Acronym [Unit]	Value
Renewable primary energy (without raw material)	PERE [MJ]	1.03E+03
Renewable primary energy (raw material)	PERM [MJ]	6.59E-01
Total use of renewable primary energy	PERT [MJ]	1.03E+03
Non-renewable primary energy (without raw material)	PENRE [MJ]	1.52E+03
Non-renewable primary energy (raw material)	PENRM [MJ]	8.19E-02
Total use of non-renewable primary energy	PENRT [MJ]	1.52E+03
Use of secondary materials	SM [kg]	4.14E-02
Use of renewable secondary fuels	RSF [MJ]	0.00E+00
Use of non-renewable secondary fuels	NRSF [MJ]	0.00E+00
Net use of fresh water	FW [m3]	1.87E+01
Hazardous waste disposed	HWD [kg]	1.97E-06
Non-hazardous waste disposed	NHWD [kg]	1.24E+00
Radioactive waste disposed	RWD [kg]	2.38E-01
Components for reuse	CRU [kg]	0.00E+00
Materials for recycling	MFR [kg]	3.56E-02
Materials for energy recovery	MER [kg]	1.12E-02
Exported electricity	EEE [MJ]	3.58E-02
Exported thermal energy	EET [MJ]	7.33E-02
Biogenic carbon content of the product	Biog. C in product [kg]	0.00E+00
Biogenic carbon content of the associated packaging	Biog. C in packaging [kg]	1.58E-02

4.3 Results per unit of product

The following results of the environmental declaration have been developed by considering the entire life cycle of one product with the technical properties described in paragraph 1.

Table 14: Results core environmental impact indicators per unit of product

	Total (excl. D)	Raw materials & parts		Manufac- turing	Distribu- tion	Install- ation	Use	End of life			Benefits and loads beyond the system boundaries
		A1	A2	A3	A4	A5	B6	C2	C3	C4	D
GWP - total [kg CO ₂ eq.]	1.62E+02	2.19E+00	6.80E-03	-1.34E-02	4.50E-02	6.33E-02	1.60E+02	6.20E-03	3.97E-02	4.71E-03	-9.15E-02
GWP - fossil [kg CO ₂ eq.]	1.60E+02	2.19E+00	6.77E-03	1.01E-01	4.49E-02	3.87E-02	1.58E+02	6.18E-03	3.96E-02	4.73E-03	-1.87E-01
GWP - biogenic [kg CO ₂ eq.]	1.53E+00	-2.33E-03	-4.36E-05	-1.15E-01	-4.34E-05	2.45E-02	1.62E+00	-3.98E-05	3.62E-05	-2.25E-05	9.59E-02
GWP - luluc [kg CO ₂ eq.]	5.24E-01	1.46E-03	7.07E-05	6.56E-04	1.25E-04	1.40E-04	5.21E-01	6.45E-05	9.21E-06	3.31E-06	-5.78E-04
ODP [kg CFC-11 eq.]	3.62E-09	2.18E-11	1.14E-15	3.72E-13	5.13E-15	1.02E-13	3.60E-09	1.04E-15	7.17E-14	3.79E-15	-2.68E-12
AP [Mole of H ⁺ eq.]	3.62E-01	1.45E-02	1.24E-05	3.26E-04	7.41E-04	1.02E-04	3.46E-01	1.13E-05	2.21E-05	8.38E-06	-4.83E-03
EP - freshwater [kg P eq.]	3.45E-04	4.87E-06	1.85E-08	1.47E-06	4.10E-08	8.71E-07	3.38E-04	1.69E-08	1.62E-08	2.24E-09	-1.19E-06
EP - marine [kg N eq.]	8.51E-02	1.64E-03	5.25E-06	1.41E-04	2.66E-04	5.43E-05	8.30E-02	4.79E-06	7.91E-06	2.79E-06	-2.58E-04
EP - terrestrial [Mole of N eq.]	9.53E-01	1.83E-02	5.60E-05	1.33E-03	2.91E-03	4.59E-04	9.30E-01	5.10E-05	9.79E-05	3.18E-05	-2.66E-03
POCP [kg NMVOC eq.]	2.12E-01	5.08E-03	1.11E-05	2.85E-04	7.32E-04	8.38E-05	2.06E-01	1.01E-05	2.09E-05	7.79E-06	-8.82E-04
ADPE [kg Sb eq.]	1.20E-04	8.76E-05	4.57E-10	4.01E-08	1.63E-09	2.68E-08	3.28E-05	4.17E-10	6.72E-10	5.41E-11	-4.88E-05
ADPF [MJ]	3.26E+03	3.45E+01	8.80E-02	1.29E+00	5.42E-01	5.23E-01	3.22E+03	8.03E-02	1.73E-01	1.37E-02	-2.45E+00
WDP [m ³ world equiv.]	4.02E+01	5.71E-01	3.14E-05	1.66E-02	1.17E-04	5.22E-03	3.96E+01	2.86E-05	6.33E-03	9.56E-04	-4.68E-02

Table 15: Results indicators describing resource use, waste categories, and output flows per unit of product

Indicator	Acronym [Unit]	Value
Renewable primary energy (without raw material)	PERE [MJ]	2.21E+03
Renewable primary energy (raw material)	PERM [MJ]	1.41E+00
Total use of renewable primary energy	PERT [MJ]	2.22E+03
Non-renewable primary energy (without raw material)	PENRE [MJ]	3.26E+03
Non-renewable primary energy (raw material)	PENRM [MJ]	1.75E-01
Total use of non-renewable primary energy	PENRT [MJ]	3.26E+03
Use of secondary materials	SM [kg]	8.87E-02
Use of renewable secondary fuels	RSF [MJ]	0.00E+00
Use of non-renewable secondary fuels	NRSF [MJ]	0.00E+00
Net use of fresh water	FW [m3]	4.01E+01
Hazardous waste disposed	HWD [kg]	4.23E-06
Non-hazardous waste disposed	NHWD [kg]	2.66E+00
Radioactive waste disposed	RWD [kg]	5.11E-01
Components for reuse	CRU [kg]	0.00E+00
Materials for recycling	MFR [kg]	7.62E-02
Materials for energy recovery	MER [kg]	2.41E-02
Exported electricity	EEE [MJ]	7.68E-02
Exported thermal energy	EET [MJ]	1.57E-01
Biogenic carbon content of the product	Biog. C in product [kg]	0.00E+00
Biogenic carbon content of the associated packaging	Biog. C in packaging [kg]	3.38E-02

5 Extrapolation

5.1 Extrapolation rules

Extrapolations rules have been calculated following PCR-ed4-EN-2021 09 14 and PSR-0014-ed2.0- EN-2023 07 18. The defined rules shall be applied using the Extrapolation rules file provided in the following tables.

Table 16: Extrapolation parameters for reference product

Parameter	Value for reference product (HQL LED FIL V 3000LM 20W 840 E27)
Lighting output [lm]	3,000
Weight of light source [kg]	0.006
Weight of lamp structure [kg]	0.068
Weight of control gear [kg]	0.010
Weight of light management system [kg]	N/A
Weight of packaging [kg]	0.079
Power [W]	20
Length [mm]	151
Diameter (max. Diameter) [mm]	75

The extrapolation coefficients calculation at the functional unit level shall be taken into account with the following formula:

$$\text{Extrapolation coefficient at the product level} \times \frac{\text{Lighting output of reference product (lm)}}{\text{Lighting output of concerned product (lm)}}$$

5.2 Extrapolation coefficients

The reported extrapolation coefficients are intended at product level (declared unit) and not at functional unit.

- The product family do not have any sensors or light management functions, hence an energy saving coefficient of 1.0 is assigned across the product family.

Table 17: Calculated Extrapolation coefficients per product

Product Name	Useful output flux [lm]	Manufacturing	Distribution	Installation	Use	EoL
HQL LED FIL V 3000LM 20W 840 E27	3,000	1.0	1.0	1.0	1.0	1.0
HQL LED FIL V 1800LM 13W 827 E27	1,800	1.0	1.0	1.0	0.7	1.0
HQL LED FIL V 2000LM 13W 840 E27	2,000	1.0	1.0	1.0	0.7	1.0
HQL LED FIL V 2700LM 20W 827 E27	2,700	1.0	1.0	1.0	1.0	1.0
HQL LED FIL V 3600LM 24W 827 E27	3,600	2.3	2.2	2.1	1.2	2.3
HQL LED FIL V 4000LM 24W 840 E27	4,000	2.3	2.2	2.1	1.2	2.3
HQL LED FIL V 5400LM 38W 827 E27	5,400	2.3	2.2	2.1	1.9	2.3
HQL LED FIL V 6000LM 38W 840 E27	6,000	2.3	2.2	2.1	1.9	2.3
HQL LED FIL V 5400LM 38W 840 E40	5,400	2.3	2.2	2.1	1.9	2.3
HQL LED FIL V 6000LM 38W 827 E40	6,000	2.3	2.2	2.1	1.9	2.3
HQL LED FIL V 8100LM 60W 827 E40	8,100	3.4	3.3	3.3	3.0	3.3
HQL LED FIL V 9000LM 60W 840 E40	9,000	3.4	3.3	3.3	3.0	3.3